

Senator S24S Technical Datasheet

## 24GHz Radar (FMCW) Level Transmitter for solids from granulates to rocks

- Market-entry transmitter
- Proven PP and PTFE Drop antenna insensitive to product build-up
- Built-in configurations for different surface profiles









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1 Product features	3
1.1 The FMCW radar level transmitter for solids from granulates to rocks 1.2 Applications	4 5
2 Technical data	10
2.1 Technical data	
2.2 Measuring accuracy	
2.3 Minimum power supply voltage	17
2.4 Guidelines for maximum operating pressure      2.5 Dimensions and weights	
3 Installation	28
3.1 Intended use	28
3.2 Pre-installation requirements	
3.3 Installation	
3.3.1 Pressure and temperature ranges	
3.3.2 Recommended mounting position	
3.3.3 Mounting restrictions	
4 Electrical connections	35
4.1 Electrical installation: output options with cable gland	35
4.2 Electrical installation: output options with an M12 male connector	
4.3 Non-Ex devices	
4.4 Devices for hazardous locations	
4.5 Networks	
4.5.1 General information	
4.5.2 Point-to-pointconnection	
5 Order information	39
5.1 Order code	39

## 1.1 The FMCW radar level transmitter for solids from granulates to rocks

This device is a non-contactradar level transmitter that uses FMCW technology. It measures distance, level and volume of powders, granulates, rocks, cereals and all other types of solids. It is ideal for measuring the level of solids from granulates to rocks.



- 1 Drop antenna with small beam angle. Its ellipsoidal shape and smooth surface minimizes scaling.
- 2 2-wire 24 GHz FMCW radar level transmitter
- 3 Large, backlit LCD screen with 4-buttonkeypadcan be used with a bar magnet without opening the housing cover. The software has a quick setup assistant for easy commissioning. 12 languages are available.
- 4 Aluminiumor stainless steel housing
- The first non-contact 2-wire FMCW Radar 24-26GHzdesigned for solids
- Extremely high dynamics with considerable signal-to-noiseratio for clear vision in dusty atmospheres
- One user interface for all applications
- Proven Drop antenna design made of solid PP or PTFE. Ellipsoidal shape minimizes scaling, making purging systems obsolete.
- Highly focused beam with small beam angle (4° for DN150/6" PTFE Drop antenna), no need for huge parabolic antennas which are difficult to install
- No need for antenna aiming kits. A slanted flange can be installed if necessary.
- Low-cost low-pressure disc flange

#### **Industries**

- · Metals, Minerals & Mining
- Chemical market
- Power
- Agri-food
- Wastewater
- Pulp & Paper

#### **Applications**

• Finished and raw products (buffer silos, hoppers, stock piles, bulk storage containers, rock crushers, blast furnace, conveyor belts etc.)

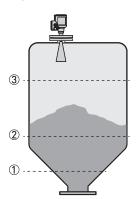
## 1.2 Applications

#### 1. Level measurement of solids



The level transmitter can measure the level of a wide range of solid products on a large variety of installations within the stated pressure and temperature range. It does not require any calibration: it is only necessary to do a short configuration procedure.

#### 2. Mass (volume) measurement



A strapping table function is available in the configuration menu for volume or mass measurement. Up to 50 mass (volume) values can be related to level values. For example:

Level 1 = 2 m / Mass 1 = e.g. 100 kg

Level 2 = 10 m / Mass 2 = e.g. 500 kg

Level 3 = 20 m / Mass 3 = e.g. 1000 kg

This data permits the device to calculate (by linear interpolation) volume or mass between strapping table entries.

PACTware™ software and a DTM (Device Type Manager) is supplied free of charge with the device. This software permits the user to easily configure the device with a computer. It has a conversion table function with a large number of tank shapes.

## 1.3 Product family

Senator S24L Radar (24 GHz) for liquids in basic process applications



Designed for basic liquid applications, this market entry 24 GHz 2-wire FMCW radar transmitter provides accurate readings even in fast moving processes, in closed tanks or in the openair like rivers or dams. Its proven PP Drop antenna is insensitive to condensation.

The Senator S24L can measure in process conditions with temperatures up to  $+130^{\circ}\text{C}/+266^{\circ}\text{F}$  and pressures up to  $16\,\text{barg}$  /  $232\,\text{psig}$ . The antenna options permit to measure distances up to  $100\,\text{m}$  /  $328\,\text{ft}$ . The device can be installed in high nozzles ( $\leq 1\,\text{m}$  /  $3.28\,\text{ft}$ ) when it is fitted with antenna extensions.

Senator S24C Radar (24 GHz) for agitated and corrosive liquids



This 24GHz FMCW radar level transmitter is designed for liquids in harsh environment like tanks with agitators containing corrosives or in non-Ex applications with extremely high process temperatures, like molten salt in solar plants (+700°C/+1292°F). For toxic and dangerous products, the use of a Metaglas® second sealing barrier is recommended.

The PTFE and PEEK Drop antennas have optional flange plate protection for corrosive media. Heating and cooling systems prevent from crystallization inside the Metallic Horn antennas. The device measures distances up to  $100\,\text{m}$  /  $328\,\text{ft}$  and can be installed in high nozzles ( $\leq 1\,\text{m}$  /  $3.28\,\text{ft}$ ) when fitted with antenna extensions. Standard process conditions up to  $+200\,\text{°C}$ /392°F;  $100\,\text{barg}$  /  $1450\,\text{psig}$  (higher on request).

# Senator S80L (80 GHz) for liquids in narrow tanks with internal obstructions



The small beam angle and negligible dead zone of this 80GHz FMCW radar level transmitter makes it the premium choice for liquids in small and narrow tanks with internal obstructions like agitators or heating coils, as well as tanks with long nozzles. It can even measure through tank roofs made of non-conductivematerial (e.g. plastic, fiberglass or glass). The flush-mountedPEEK Lens antenna (no tank intrusion) is insensitive to deposit.

There is an extensive choice of process connections starting from  $^3\!4$ ". Flanges have an optional PEEK plate protection for corrosive tank contents. The Senator S80L operates in process conditions with temperatures up to  $+150^{\circ}\text{C}/+302^{\circ}\text{F}$  and pressures up to  $40\,\text{barg}$  /  $580\,\text{psig}$ . It measures distances up to  $100\,\text{m}$  /  $328\,\text{ft}$  and a  $112\,\text{mm}$  /  $4.4^{\circ}$  extension is available for high nozzles.

# Senator S80H Radar (80 GHz) for liquids with hygienic requirements



This 80GHz FMCW radar transmitter for hygienic liquid applications in the pharmaceutical, food and beverage industries is CIP-SIP suitable and offers a large choice of hygienic process connections: Tri-Clamp®, Tuchenhagen VARIVENT®, SMS, DIN 11851,DIN 11864-1Form A, NEUMO BioControl®.

The small dead zone and beam angle of its flush-mountedLens antenna enables precise measurement even in small and narrow tanks with agitators. The Senator S80H measures up to  $50\,\text{m}$  /  $164\,\text{ft}$  in process conditions up to  $+150\,\text{°C}$  /  $+302\,\text{°F}$  and  $25\,\text{barg}$  /  $363\,\text{psig}$ .

# Senator S24S Radar (24 GHz) for solids from granulates to rocks



By combining high signal dynamics and FMCW radar technology, this market-entry 24 GHz radar device measures accurately and reliably the level of solids like stone, plastic granulates or coffee beans. No need for expensive antenna aiming kits or purging systems; the proven Drop antenna design minimizes scaling and is not affected by the angle of repose.

It operates in process conditions with temperatures up to  $+130^{\circ}\text{C}/+266^{\circ}\text{F}$  and pressures up to  $16 \, \text{barg} / 232 \, \text{psig}$ . The antenna options permit the device to measure distances up to  $100 \, \text{m} / 328 \, \text{ft}$ .

# Senator S80L Radar (80 GHz) for powders and dusty atmosphere



Accurate continuous level measurement of fine powders has to deal with a series of issues like dust, low-reflective media, build-upand uneven surfaces. The specific algorithms and high signal dynamics of this 80GHz FMCW radar transmitter are the key to provide reliable and accurate readings despite these difficult conditions. Thanks to the small beam angle of the flush-mounted Lens antenna, this powerful device handles high and narrow silos even in the presence of internal obstructions.

The Senator S80L operates in process conditions with temperatures up to  $+200^{\circ}\text{C}/+392^{\circ}\text{F}$  and pressures up to  $40\,\text{barg}/580\,\text{psig}$ . It offers an extensive choice of threaded ( $\geq 1\frac{1}{2}$ ) and flanged ( $\geq DN50/2$ ) process connections. The antenna options permit the device to measure distances up to  $100\,\text{m}/328\,\text{ft}$ . A  $112\,\text{mm}/4.4$ ° extension is available for high nozzles.

### 1.4 Measuring principle

A radar signal is emitted via an antenna, reflected from the product surface and received after a time t. The radar principle used is FMCW (Frequency Modulated Continuous Wave).

The FMCW-radar transmits a high frequency signal whose frequency increases linearly during the measurement phase (called the frequency sweep). The signal is emitted, reflected on the measuring surface and received with a time delay, t. Delay time, t=2d/c,where d is the distance to the product surface and c is the speed of light in the gas above the product.

For further signal processing the difference  $\Delta f$  is calculated from the actual transmitted frequency and the received frequency. The difference is directly proportional to the distance. A large frequency difference corresponds to a large distance and vice versa. The frequency difference  $\Delta f$  is transformed via a Fast Fourier Transform (FFT) into a frequency spectrum and then the distance is calculated from the spectrum. The level results from the difference between the tank height and the measured distance.

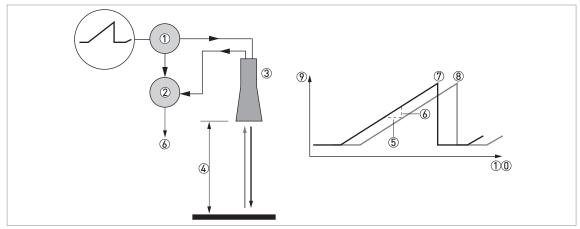


Figure 1-1: Measuring principle of FMCW radar

- 1 Transmitter
- 2 Mixer
- 3 Antenna
- 4 Distance to product surface, where change in frequency is proportional to distance
- 5 Differential time delay, ∆t
- $6 \quad \text{Differential frequency,} \Delta f$
- 7 Frequencytransmitted
- 8 Frequencyreceived
- 9 Frequency
- 10 Time

#### Measurement modes

#### "Direct" mode

The device uses the largest radar signal to monitor level.

#### "Direct Plus" mode

If it is possible there will be an interference signal in the measurement zonethat is larger than the level signal, select "Direct Plus" mode. If you select "Direct Plus" mode, the device locks on the level signal and monitors changes in level. If the device then finds larger reflections in the silo, it will only monitor the largest signal in a small search zone around the first reflection found and ignore all other reflections. The interference signal must not be near to the level signal.

## 2.1 Technical data

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website.

#### Measuring system

Measuring principle	2-wire loop-poweredlevel transmitter; FMCW radar
Frequency range	K-band (2426 GHz)
Max. radiated power (EIRP)	<-41.3dBm according to ETSI EN 307372(TLPR) and ETSI EN 302729(LPR)
Application range	Level measurement of powders and granulates
Primary measured value	Distance and reflection
Secondary measured value	Level, volume and mass

#### Design

Design	
Construction	The measurement system consists of a measuring sensor (antenna) and a signal converter
Options	Integrated LCD display $(-20+70^{\circ}\text{C}/-4+158^{\circ}\text{F})$ ; if the ambient temperature is not in these limits, then this condition can stop the display
	Straight antenna extensions (length 105mm / 4.1") Max. extension length, Metallic Horn antenna: 1050mm / 41.3" Max. extension length, Drop antenna: 525mm / 20.7"
	Antenna purging system for Metallic Horn antennas (supplied with a 1/8NPTF connection)
	2° slanted PP flange (for all antennas)
	Weather protection
Max. measuring range	Metallic Horn, DN80 (3"): 25 m / 82 ft
(antenna)	Metallic Horn, DN100(4"): 40 m / 131.2ft
	Metallic Horn, DN150(6"): 80 m / 262.5ft
	Metallic Horn, DN200(8'): 100 m / 328 ft
	PP or PTFE Drop, DN80(3"): 25 m / 82 ft
	PP or PTFE Drop, DN100(4"): 40 m / 131.2ft
	PP or PTFE Drop, DN150(6"): 100 m / 328.1ft
	Refer also to "Measuring accuracy" on page 16
Min. tank height	1m/40"
Recommended minimum blocking distance	Antenna extension length +antenna length +0.3 m / 12"
Min. distance for reflection measurement	1m/3.3ft

Beam angle (antenna)	Metallic Horn, DN 80(3"): 9°
	Metallic Horn, DN 100(4"): 8°
	Metallic Horn, DN150 / 6": 6°
	Metallic Horn, DN200 / 8": 5°
	PP Drop, DN80 / 3": 9°
	PP Drop, DN100 / 4": 7°
	PP Drop, DN150 / 6": 5°
	PTFE Drop, DN80 / 3": 8°
	PTFE Drop, DN100 / 4": 7°
	PTFE Drop, DN150 / 6": 4°
Display and user interface	
Display	Backlit LCD display
	128×64 pixels in 64-step greyscale with 4-button keypad
Interface languages	English, French, German, Italian, Spanish, Portuguese, Chinese (simplified), Japanese, Russian, Czech, Polish and Turkish

## Measuring accuracy

Resolution	1mm/0.04"
Repeatability	±1mm/±0.04"
Accuracy	Standard: $\pm 2$ mm/ $\pm 0.08^{\circ}$ , when distance $\leq 10$ m / 33 ft; $\pm 0.02\%$ of measured distance, when distance $> 10$ m / 33 ft. For more data, refer to Measuring accuracy on page 16.
Reference conditions acc. to EN 61298-1	
Temperature	+15+25°C / +59+77°F
Pressure	1013 mbara ±50 mbar / 14.69 psia ±0.73 psi
Relative air humidity	60% ±15%
Target	Metal plate in an anechoic chamber. The device has specified settings.

## Operating conditions

Temperature	
Ambient temperature	-40+80°C/ -40+176°F Ex: see supplementary operating instructions or approval certificates
Relative humidity	099%
Storage temperature	-40+85°C/ -40+185°F
Process connection temperature (higher temperature on request)	Metallic Horn antenna: -50+130°C/-58+266°F(the process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates
	<b>Drop antenna (PTFE):</b> -50+130°C/-58+266°F(the process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates
	<b>Drop antenna (PP):</b> -40+100°C/-40+212°F(the process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates

Pinesssuire	
Process pressure	-116 barg / -14.5232 psig
	Subject to the process connection used and the process connection temperature. For more data, refer to <i>Guidelines for maximum operating pressure</i> on page 18.
Other conditions	
Dielectric constant (ε <sub>r</sub> )	≥1.4
Ingress protection	IEC 60529:IP66 / IP68 (0.1 barg / 1.45 psig)
	NEMA 250: NEMA type 4X – 6 (housing) and type 6P (antenna)
Maximum rate of change	60 m/min / 196 ft/min

## Installation conditions

Process connection size	The nominal diameter (DN) should be equal to or larger than the antenna diameter.
	If the nominal diameter (DN) is smaller than the antenna, either:  — provide the means to adapt the device to a larger process connection on the tank (for example, a plate with a slot), or  — use the same process connection, but remove the antenna from the device before installation and fit it from inside the tank.
Process connection position	Make sure that there are not any obstructions directly below the process connection for the device. For more data, refer to <i>Installation</i> on page 28.
Dimensions and weights	For dimensions and weights data, refer to <i>Dimensions and weights</i> on page 20.

#### Materials

Housing	Polyester-coated aluminium
	Option: Stainless steel (1.4404/316L) – non-Ex devices only. Ex approvals will be available in the second quarter of 2018.
Wetted parts, including antenna	Metallic Horn antenna: Stainless steel (1.4404/316L)
	Dropantenna: PTFE; PP
Process connection	Stainless steel (1.4404/316L)
Gaskets (and O-rings for the sealed antenna extension option)	<b>PTFE Drop antenna:</b> FKM/FPM (-40+130°C/-40+266°F); Kalrez® 6375(-20+130°C/-4+266°F); EPDM (-50°C+130°C/-58+266°F)1
	<b>PP Drop antenna:</b> FKM/FPM (-40+100°C/-40+212°F); Kalrez® 6375(-20+100°C/-4+212°F); EPDM (-40°C+100°C/-40+212°F)1
	<b>Metallic Horn antenna:</b> FKM/FPM (-40+130°C/-40+266°F); Kalrez® 6375(-20+130°C/-4+266°F); EPDM (-50°C+130°C/ -58+266°F)
Feedthrough	PEI $(-50+130^{\circ}C/-58+266^{\circ}F)$ This is the maximum range. The feedthrough temperature limits must agree with the temperature limits of the gasket material and antenna type.
Cable gland	Standard: none
	Options: Plastic (Non-Ex: black, Ex i-approved: blue); nickel-plated brass; stainless steel; M12 (4-pinconnector)
Weather protection (Option)	Stainless steel (1.4404/316L)

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#### **Process connections**

Thread	G 1 A1½ A (ISO 228); 11½ NPT (ASME B1.20.1)
Flange version	
EN 1092-1	Low-pressure flanges: DN80200in PN01; Standard flanges: DN80200in PN10, PN16 and PN40 (Type B1); others on request Optional flange facing for standard flanges: Type A
ASME B16.5	Low-pressure flanges: 3"8" in 150lb (max. 15 psig); Standard flanges: 3"8" in 150lb RF and 300lb RF; others on request Optional flange facing for standard flanges: FF (Flat Face)
JIS B2220	80200Ain 10KRF; others on request
Other	Others on request

## **Electrical connections**

Power supply	Terminals output - Non-Ex / Ex i: 1230 V DC; min./max.value for an output of 21.5 mA at the terminals
	Terminals output - Excdi 1636V DC; min./max.value for an output of 21.5 mA at the terminals
Maximum current	21.5 mA
Current output load	<b>Non–Ex / Ex i:</b> $R_L [\Omega] \le ((U_{ext} - 12V)/21.5 \text{ mA})$ . For more data, refer to <i>Minimum power supply voltage</i> on page 17.
	Exact R <sub>L</sub> [ $\Omega$ ] ≤ ((U <sub>ext</sub> –16V)/21.5mA). For more data, refer to <i>Minimum power supply voltage</i> on page 17.
Cable entry	Standard: M20×1.5;Options:½ NPT; 4-pinmale M12 connector
Cable gland	Standard: none
	Options: M20×1.5(cable diameter: 712 mm / 0.280.47°); others are available on request
Cable entry capacity (terminal)	0.53.31 mm² (AWG 2012)

## Input and output

Current output		
Output signal	Standard: 420mA	
	Options: 3.820.5mA acc. to NAMUR NE 43; 420 mA (reversed); 3.820.5mA (reversed) acc. to NAMUR NE 43	
Output type	Passive	
Resolution	±5 μA	
Temperature drift	Typically 50 ppm/K	
Error signal	High: 21.5 mA; Low: 3.5 mA acc. to NAMUR NE 43	
HARRIT®		
Description	Digital signal transmitted with the current output signal (HART® protocol) 2	
Version	7.4	
Load	≥ 250 Ω	
Digital temperature drift	Max. ±15 mm / 0.6" for the full temperature range	
Multi-drop operation	Yes. Current output =4 mA. Enter Program mode to change the polling address (163).	
Available drivers	FC475, AMS, PDM, FDT/DTM	

PROFIBUS PA (pending)	
Туре	PROFIBUS MBP interface that agrees with IEC 61158–2with31.25kbit/s;voltage mode (MBP = Manchester-Coded, Bus-Powered)
Function blocks	$1 \times$ Transducer Block Level, manufacturer-specific (TB-Level); $1 \times$ Physical Block (PB); $4 \times$ Analog Input Block (AI); $1 \times$ Totalizer Function Block (TOT)
Device power supply	932 V DC – bus powered; no additional power supply required
Polarity sensitivity	No
Basic current	18 mA
FOUNDATION™ fixtidbus (pending	1)
Physical layer	FOUNDATION™ fieldbus protocol that agrees with IEC 61158-2andFISCO model; galvanically isolated
Communication standard	H1
ITK version	6.3
Function blocks	$1\times$ Enhanced Resource Block (RB), $1\times$ Customer Level Transducer Block (LEVELTB), $1\times$ Customer Converter Transducer Block (CONVTB), $1\times$ Customer Diagnosis Transducer Block (DIAGTB), $4\times$ Analog Input Block (AI), $1\times$ Digital Input (DI), $1\times$ Integrator Block (IT), $1\times$ Proportional Integral Derivate Block (PID), $1\times$ Arithmetic Block (AR)
	Analog Input Block: 10 ms
	Digital Input Block: 20 ms
	Integrator Block: 15 ms
	Proportional Integral Derivate Block: 25 ms
Device power supply	Not intrinsically safe: 932VDC
	Intrinsically safe: 924VDC
Basic current	18 mA
Maximumerror current FDE	25.5 mA (=basic current +error current =18 mA +7.5 mA)
Polarity sensitivity	No
Minimum cycle time	250 ms
Output data	Level, distance, volume, ullage volume, mass, ullage mass
Input data	None
Link Active Scheduler	Supported
NAMUR NE 107data	Supported with FF field diagnosis (FF-891)

## Approvals and certification

CE	The device meets the essential requirements of the EU Directives. The manufacturer certifies successful testing of the product by applying the CE marking.
	For more data about the EU Directives and European Standards related to this device, refer to the EU Declaration of Conformity. You can download this document free of charge from the website.
Vibration resistance	EN 60068-2-6and EN 60721-3-4(19 Hz: 3 mm / 10200 Hz:1g, 10g shock ½ sinus: 11 ms)
Explosion protection	
ATEX (EU Type Approval)	II 1/2G Ex ia IIC T6T* Ga/Gb; 3
	II 1/2D Ex ia IIIC T85°CT*°C Da/Db; 4
	II 1/2G Ex db ia IIC T6T* Ga/Gb; 3
	II 1/2D Ex ia tb IIIC T85°CT*°C Da/Db 4
ATEX (Type Approval)	II 3 G Ex ic IIC T6T* Gc; 3
	II 3 D Ex ic IIIC T85°CT*°C Dc 4

IECEx	Ex ia IIC T6T* Ga/Gb; 3				
	Ex ia IIIC T85°CT*°C Da/Db; 4				
	Ex db ia IIC T6T* Ga/Gb; 3				
	Ex ia tb IIIC T85°CT*°C Da/Db;4				
	Ex ic IIC T6T*Gc; 3				
	Ex ic IIIC T85°CT*°CGc 4				
cQPSus	Division ratings				
	XP-IS, Class I, Div 1, GPS ABCD, T6Tx;				
	DIP, Class II, III, Div 1, GPS EFG, T85°CT*°C; 4				
	IS, Class I, Div 1, GPS ABCD, T6Tx;				
	IS, Class II, III, Div 1, GPS EFG, T85°CT*°C;4				
	NI, Class I, Div 2, GPS ABCD, T6Tx;				
	NI, Class II, III, Div 2, GPS FG, T85°CT*°C4				
	Zone ratings				
	Class I, Zone 1, AEx db ia [ia Ga] IIC T6T*Gb (US) – antenna suitable for Zone 0;				
	Ex db ia [ia Ga] IIC T6T* Gb (Canada) – antenna suitable for Zone 0; 3				
	Class I, Zone O, AEx ia IIC T6T* Ga (US); Ex ia IIC T6T* Ga (Canada); 3				
	Zone 20, AEx ia IIIC T85°CT*°C Da (US); Ex ia IIIC T85°CT*°C Da (Canada); 4				
	Zone 21, AExiatb [iaDa] IIIC T85°CT*°CDb (US) – antenna suitable for Zone 20 Ex ia tb [ia Da] IIIC T85°CT*°C Db (Canada) – antenna suitable for zone 20 4				
NEPSI	Ex ia IIC T*~T6 Ga/Gb; 3				
	Ex d ia IIC T*~T6 Ga/Gb; 3				
	Ex iaD 20/21T85T* IP6X; 5				
	Ex iaD 20/21tD A21IP6X T85°CT*°C 4				
Other standards and approvals					
Electromagnetic compatibility	EU: Electromagnetic Compatibilitydirective (EMC)				
Radio approvals	Radio Equipment directive (RED)				
	FCCCRules: Part 15				
	Industry Canada: RSS-211				
Electrical safety	Agrees with the safety part of the Low Voltage directive (LVD)				
	<b>USA and Canada</b> : Agrees with NEC and CEC requirements for installation in ordinary locations				
NAMUR	USA and Canada: Agrees with NEC and CEC requirements for installation in ordinary locations  NAMUR NE 21Electromagnetic Compatibility(EMC) of Industrial Process and Laboratory Control Equipment				
NAMUR	ordinary locations  NAMUR NE 21Electromagnetic Compatibility(EMC) of Industrial Process and				
NAMUR	ordinary locations  NAMUR NE 21 Electromagnetic Compatibility(EMC) of Industrial Process and Laboratory Control Equipment  NAMUR NE 43 Standardization of the Signal Level for the Failure Information of				
NAMUR	ordinary locations  NAMUR NE 21 Electromagnetic Compatibility(EMC) of Industrial Process and Laboratory Control Equipment  NAMUR NE 43 Standardization of the Signal Level for the Failure Information of Digital Transmitters  NAMUR NE 53 Software and Hardware of Field Devices and Signal Processing				

- $1 \quad \text{Kalrez} \\ \textbf{@} \text{ is a registered trademark of DuPont Performance Elastomers L.L.C.}$
- 2 HART® is a registered trademark of the HART Communication Foundation
- 3  $T^* = T5$  or T4. For more data, refer to the related Ex approval certificate.
- 4  $T^{*\circ}C = 100^{\circ}C$  or  $130^{\circ}C$ . For more data, refer to the related Ex approval certificate.
- 5  $T^* = 100^{\circ}$ Cor 130°C.For more data, refer to the related Ex approval certificate.

## 2.2 Measuring accuracy

Use these graphs to find the measuring accuracy for a given distance from the transmitter.

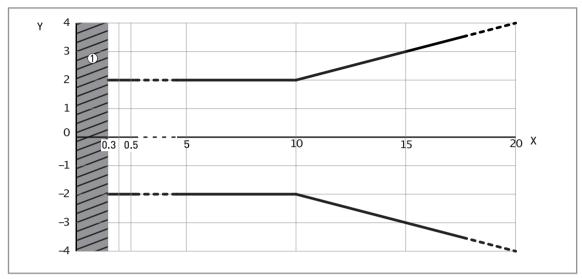


Figure 2-1:Measuring accuracy (graph of measuring accuracy in mm against measuring distance in m)

- X: Measuring distance from the thread stop or flange facing of the process connection [m]
- Y: Measuring accuracy [+yymm / -yymm]
- 1 Minimum recommended blocking distance =antenna extension length +antenna length +300 mm

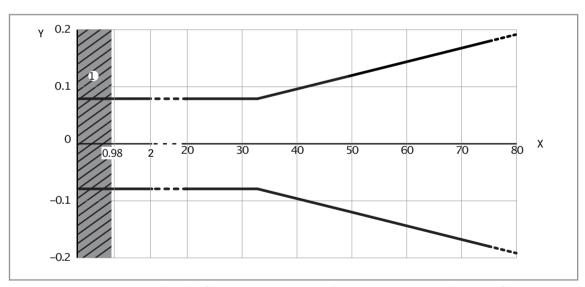


Figure 2-2: Measuring accuracy (graph of measuring accuracy in inches against measuring distance in ft)

- X: Measuring distance from the thread stop or flange facing of the process connection [ft]
- Y: Measuring accuracy [+yyinches / -yyinches]
- 1 Minimum recommended blocking distance =antenna extension length +antenna length +11.81"

To calculate the accuracy at a given distance from the antenna, refer to Technical data on page 10 (measuring accuracy).

## 2.3 Minimum power supply voltage

Use these graphs to find the minimum power supply voltage for a given current output load.

#### Non-Ex and Hazardous Location approved (Ex i / IS) devices

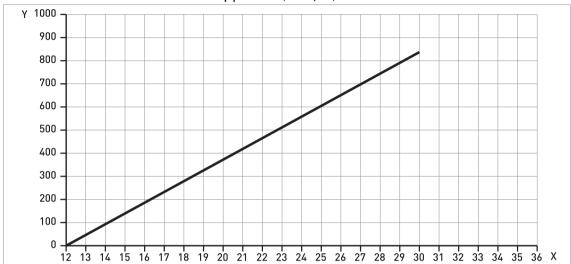


Figure 2–3:Minimum power supply voltage for an output of 21.5 mA at the terminals (Non–Ex and Hazardous Location approval (Ex i /IS))

X: Power supply U [V DC]

Y: Current outputload  $R_L$  [ $\Omega$ ]

#### Hazardous Location (Ex d / XP/NI) approved devices

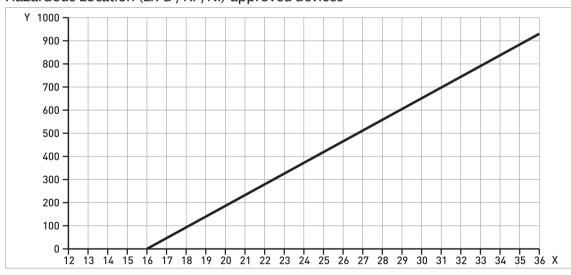


Figure 2-4:Minimum power supply voltage for an output of 21.5 mA at the terminals (Hazardous Location approval (Ex d /XP/NI))

X: Power supply U [V DC]

Y: Current output load  ${\rm R_L} \; [\Omega]$ 

## 2.4 Guidelines for maximum operating pressure

Make sure that the devices are used within their operating limits.

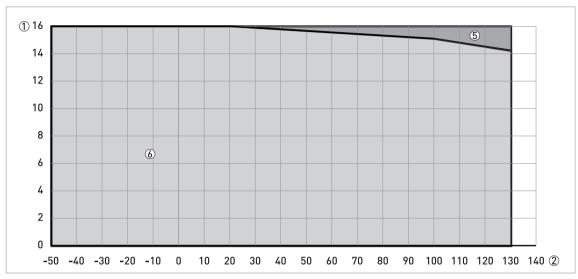


Figure 2-5: Pressure / temperature de-rating (EN 1092-1), flange and threaded connection, in °C and barg

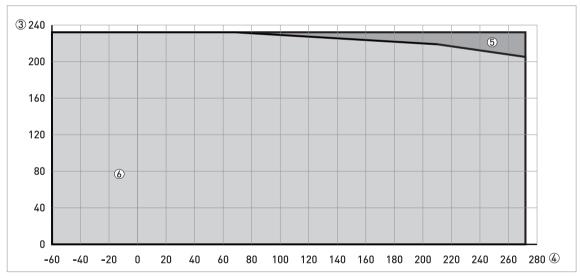


Figure 2-6:Pressure / temperature de-rating (EN 1092-1), flange and threaded connections, in °F and psig

www.hawkmeasurement.com

- 1 Process pressure,p[barg]
- 2 Process connectiontemperature, T [°C]
- 3 Process pressure, p [psig]
- 4 Process connectiontemperature, T [°F]
- 5 Threaded connection, G (ISO 228-1)
- 6 Threaded connection, G (ISO 228-1). Flange connection, PN40.
- 7 Flange connection, PN16

#### CCCRRNW transferations min

There is a CRN certification option for devices with process connections that agree with ASME standards. This certification is necessary for all devices that are installed on a pressure vessel and used in Canada.

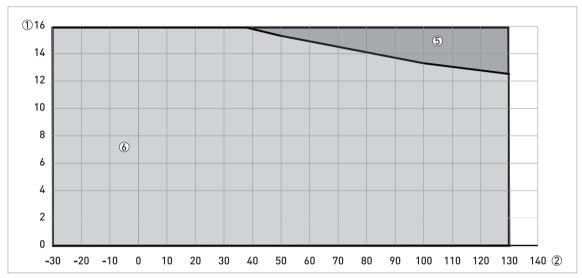


Figure 2-7: Pressure /temperature de-rating (ASME B16.5), flange and threaded connections, in °C and barg

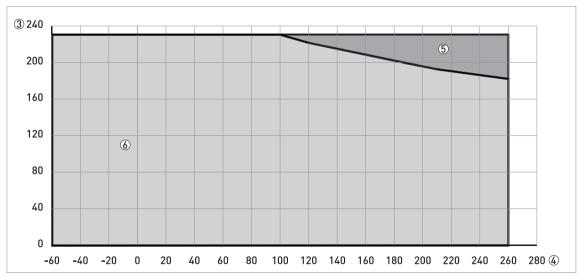


Figure 2-8: Pressure /temperature de-rating (ASME B16.5), flange and threaded connections, in °F and psig

- 1 Process pressure, p [barg]
- 2 Process connectiontemperature, T [°C]
- 3 Process pressure, p [psig]
- 4 Process connectiontemperature, T [°F]
- 5 Threaded connection, NPT (ASME B1.20.1). Flange connection, Class 300.
- 6 Flange connection, Class 150

## 2.5 Dimensions and weights

#### Metallic Horn antennas with threaded connections

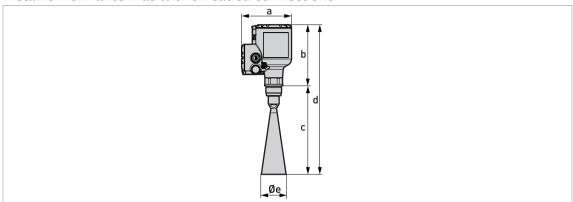


Figure 2-9:Metallic Horn antennas with Gor NPT threaded connections

- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47.
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

#### Metallic Horn antennas with threaded connections: Dimensions in mm

Horn antenna	Dimensions [mm]							
version	a	b	С	d	Øe			
DN80/3"	151	185	267 1	452 1	75			
DN100/4"	151	185	335 1	520 1	95			
DN150/6"	151	185	490 1	675 1	140			
DN200/8"	151	185	662 1	847 1	190			

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 105 mm long.

#### Metallic Horn antennas with threaded connections: Dimensions in inches

Horn antenna	Dimensions [inches]							
version	a	b	С	d	Øe			
DN80/3"	5.94	7.28	10.51 1	17.80 1	2.95			
DN100/4"	5.94	7.28	13.19 1	20.47 1	3.74			
DN150/6"	5.94	7.28	19.29 1	26.57 1	5.51			
DN200/8"	5.94	7.28	26.06 1	33.35 1	7.48			

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 4.1" long.

# Metallic Horn antenna versions with standard flange connections

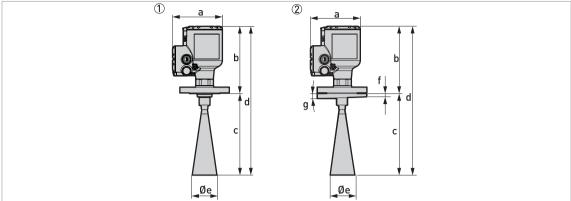


Figure 2-10:Metallic Horn antennas with standard flange connections

- 1 Metallic Horn antenna with a flange connection
- 2 Metallic Horn antenna with a flange connection and the 2° slanted flange option
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47°,
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

#### Metallic Horn antennas with standard flange connections: Dimensions in mm

Horn antenna		Dimensions [mm]					
version	a	b	С	d	Øe	f	g
DN80/3"	151	205215.6	256267 1	461482 1	75	10 2	2° 2
DN100/4"	151	205215.6	324335 1	529550 1	95	10 2	2° 2
DN150/6"	151	205215.6	479490 1	684705 1	140	10 2	2° 2
DN200/8"	151	205215.6	651662 1	856877 1	190	10 2	2° 2

<sup>1</sup> These are the minimum and maximum values without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 105 mm long.

#### Metallic Horn antennas with standard flange connections: Dimensions in inches

Horn antenna	Dimensions [inches]						[°]
version	a	b	С	d	Øe	f	g
DN80/3"	5.94	8.078.49	10.0810.511	18.1518.981	2.95	0.39 2	2° 2
DN100/4"	5.94	8.078.49	12.7613.191	20.8321.65 1	3.74	0.39 2	2° 2
DN150/6"	5.94	8.078.49	18.8619.291	26.9327.761	5.51	0.39 2	2° 2
DN200/8"	5.94	8.078.49	25.6326.061	33.7034.531	7.48	0.39 2	2° 2

<sup>1</sup> These are the minimum and maximum values without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 4.1" long.

<sup>2</sup> If the device has the  $2^{\circ}$  slanted flange option.

<sup>2</sup> If the device has the 2° slanted flange option.

## Metallic Horn antenna versions with low-pressure flange connections

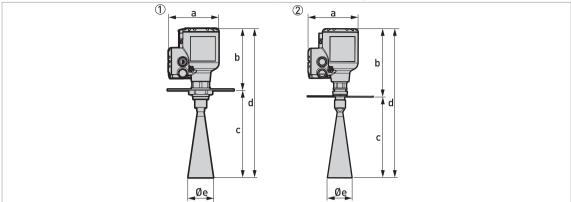


Figure 2-11:Metallic Horn antennas with low-pressure flange connections

- 1 Metallic Horn antenna with a low-pressure flange attached to a G threaded connection (ISO 228-1)
- 2 Metallic Horn antenna with a low-pressure flange attached to an NPT threaded connection(ASME B1.20.1)
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47.
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

#### Metallic Horn antennas with low-pressure flange connections: Dimensions in mm

Horn antenna Dimensions [mm]							
version	a	b		С	d		Øe
		G	NPT		G	NPT	
DN80/3"	151	215	247	262 1	452 1	509 1	75
DN100/4"	151	215	247	331 1	521 1	578 1	95
DN150/6"	151	215	247	486 1	675 1	733 1	140
DN200/8"	151	215	247	657 1	847 1	904 1	190

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 105 mm long.

#### Metallic Horn antennas with low-pressure flange connections: Dimensions in inches

Horn antenna							
version	a	b		С	d		Øe
		G	NPT		G	NPT	
DN80/3"	5.94	8.46	9.72	10.31 1	17.79 1	20.04 1	2.95
DN100/4"	5.94	8.46	9.72	13.03 1	20.51 1	22.76 1	3.74
DN150/6"	5.94	8.46	9.72	19.13 1	26.57 1	28.86 1	5.11
DN200/8"	5.94	8.46	9.72	25.87 1	33.35 1	35.63 1	7.48

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 10 antenna extensions are available. Each antenna extension is 4.1" long.

#### Drop antennas with threaded connections

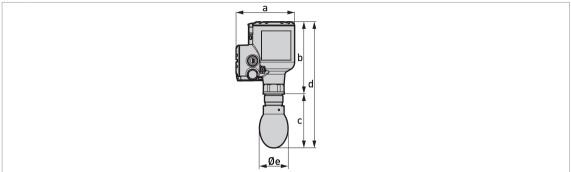


Figure 2-12:Drop antennas with threaded connections

- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47.
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

#### Drop antennas with threaded connections: Dimensions in mm

Drop antenna	Dimensions [mm]							
version	a	b	С	d	Øe			
DN80/3"PP	151	185	137 1	322 1	74			
DN80/3"PTFE	151	185	139 1	324 1	74			
DN100/4"PP	151	185	160 1	345 1	94			
DN100/4"PTFE	151	185	163 1	348 1	94			
DN150/6"PP	151	185	216 1	401 1	144			
DN150/6"PTFE	151	185	221 1	406 1	144			

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm long.

#### Drop antennas with threaded connections: Dimensions in inches

Drop antenna	Dimensions [inches]							
version	a	b	С	d	Øe			
DN80/3"PP	5.94	7.28	5.39 1	12.68 1	2.91			
DN80/3"PTFE	5.94	7.28	5.47 1	12.76 1	2.91			
DN100/4"PP	5.94	7.28	6.30 1	13.58 1	3.70			
DN100/4"PTFE	5.94	7.28	6.42 1	13.70 1	3.70			
DN150/6"PP	5.94	7.28	8.50 1	15.79 1	5.67			
DN150/6"PTFE	5.94	7.28	8.70 1	15.98 1	5.67			

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 4.1" long.

#### Drop antennas with standard flange connections

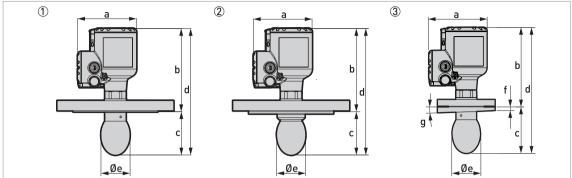


Figure 2–13:Drop antennas with standard flange connections

- 1 Drop antenna with a flange connection
- 2 Drop antenna with a flange connection and a flange plate protection option
- 3 Drop antenna with a flange connection and a 2° slanted flange option
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47.
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

#### Drop antennas with standard flange connections: Dimensions in mm

Drop antenna	Dimensions [mm]						
version	a	b	С	d	Øe	f	g
DN80/3"PP	151	205215.6	126136 1	331352 1	74	2	3
DN80/3"PTFE	151	205215.6	128139 1	333355 1	74	2	3
DN100/4"PP	151	205215.6	149159 1	354375 1	94	2	3
DN100/4"PTFE	151	205215.6	152162 1	357378 1	94	2	3
DN150/6"PP	151	205215.6	205216 1	410431 1	144	2	3
DN150/6"PTFE	151	205215.6	210221 1	415436 1	144	2	3

<sup>1</sup> These are the minimum and maximum values without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm long.

#### Drop antennas with standard flange connections: Dimensions in inches

Drop antenna	Dimensions [inches]								
version	a	b	С	d	Øe	f	g		
DN80/3"PP	5.94	8.078.49	4.965.35 1	13.0313.981	2.91	2	3		
DN80/3"PTFE	5.94	8.078.49	5.044.471	13.1113.981	2.91	2	3		
DN100/4"PP	5.94	8.078.49	5.876.261	13.9414.761	3.70	2	3		
DN100/4"PTFE	5.94	8.078.49	5.986.381	14.0614.881	3.70	2	3		
DN150/6"PP	5.94	8.078.49	8.078.501	16.1416.971	5.67	2	3		
DN150/6"PTFE	5.94	8.078.49	8.278.701	16.3417.161	5.67	2	3		

<sup>1</sup> These are the minimum and maximum values without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 4.1" long.

<sup>2</sup> If the device has the PP or PTFE flange protection option, then  $f = 20 \, \text{mm}$ . If the device has the 2° slanted flange option, then  $f = 10 \, \text{mm}$ .

<sup>3</sup> If the device has the  $2^{\circ}$  slanted flange option, then  $g = 2^{\circ}$ 

<sup>2</sup> If the device has the PP or PTFE flange protection option, then f = 0.79". If the device has the 2° slanted flange option, then f = 0.39".

<sup>3</sup> If the device has the  $2^{\circ}$  slanted flange option, then  $g = 2^{\circ}$ 

#### Drop antennas with low-pressure flange connections

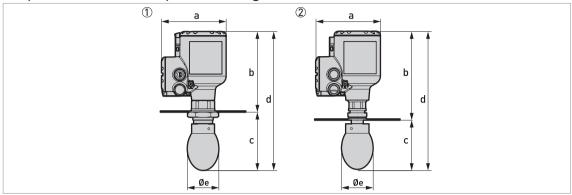


Figure 2–14:Drop antennas with low-pressure flange connections

- 1 Metallic Horn antenna with a low-pressure flange attached to a G threaded connection (ISO 228-1)
- 2 Metallic Horn antenna with a low-pressure flange attached to an NPT threaded connection(ASME B1.20.1)
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47.
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

#### Drop antennas with low-pressure flange connections: Dimensions in mm

Drop antenna	Dimensions [mm]						
version	a	b		С	d		Øe
		G	NPT		G	NPT	
DN80/3"	151	188	220	136 1	324 1	356 1	74
DN100/4"	151	188	220	159 1	347 1	379 1	94
DN150/6"	151	188	220	217 1	405 1	437 1	144

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 105 mm long.

#### Drop antennas with low-pressure flange connections: Dimensions in inches

Drop antenna							
version	a	b		С	d		Øe
		G	NPT		G	NPT	
DN80/3"	5.94	7.40	8.66	5.35 1	12.76 1	14.01 1	2.91
DN100/4"	5.94	7.40	8.66	6.26 1	13.66 1	14.92 1	3.70
DN150/6"	5.94	7.40	8.66	8.54 1	15.94 1	17.20 1	5.67

<sup>1</sup> This is the dimension without the antenna extension option. A maximum of 5 antenna extensions are available. Each antenna extension is 4.1" long.

#### **Purging option**

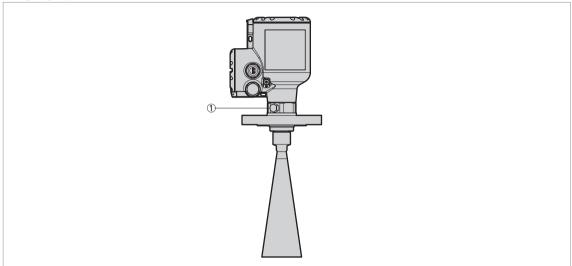


Figure 2-15:Purging options

1 1/8NPTF threaded connection for purging system (the plug is supplied by the manufacturer)

#### Purging system

This optionis available for all Metallic Horn antennas. Flange connections must have a pressure rating of PN16 (EN 1092-1), PN40 (EN 1092-1), Class 150 (ASME B16.5), Class 300 (ASME B16.5), or must be a low-pressure flange (PN01 / 15 psig).

#### Weather protection option

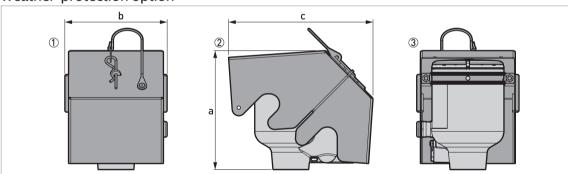


Figure 2-16:Weather protection option

- 1 Front view (with weather protectionclosed)
- 2 Left side (with weather protectionclosed)
- 3 Rear view (with weather protection closed)

#### Weather protection: Dimensions and weights

	Dimensions						Weights [kg]		
		a		b	С				
	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[kg]	[lb]	
Weather protection	177	6.97	153	6.02	216	8.50	1.3	2.9	9

## Converter weight

Type of housing	Weights	
	[kg]	[lb]
Compact aluminium housing	2.1	4.6
Compact stainless steel housing	4.5	9.9

## Antenna option weights

Antenna options	Min./Max. weights		
	[kg]	[lb]	

## Standard options, without converter

• ,		
DN80 / 3" Metallic Horn antenna with process connection, standard length 1	2.558.9	5.5129.6
DN100/4" Metallic Horn antenna with process connection, standard length 1	2.659	5.7129.8
DN150/6" Metallic Horn antenna with process connection, standard length 1	359.4	6.6130.7
DN200/8" Metallic Horn antenna with process connection, standard length 1	3.760	8.1132
DN80 PP Drop antenna with process connection, standard length 1	2.759.1	5.9130
DN100PP Drop antenna with process connection, standard length 1	3.159.5	6.8131.2
DN150PP Drop antenna with process connection, standard length 1	4.560.9	9.9134
DN80 PTFE Drop antenna with process connection, standard length 1	3.159.2	6.8130.9
DN100PTFE Drop antenna with process connection, standard length 1	3.860.2	8.4132.7
DN150PTFE Drop antenna with process connection, standard length 1	7.263.6	15.8139.9

### Antenna extension options

Straight extension, length 105mm 2	+0.92	+2.03
Straight extension, length 210mm 2	+1.84	+4.06
Straight extension, length 315mm 2	+2.76	+6.08
Straight extension, length 420mm 2	+3.68	+8.11
Straight extension, length 525mm 2	+4.60	+10.14
Straight extension, length 630mm 3	+5.52	+12.17
Straight extension, length 735mm 3	+6.44	+14.20
Straight extension, length 840mm 3	+7.36	+16.23
Straight extension, length 945mm 3	+8.28	+18.25
Straight extension, length 1050mm 3	+9.20	+20.28

#### Other options

Flange plate option, DN80 PP Drop antenna	+0.1	+0.22
Flange plate option, DN100PP Drop antenna	+0.2	+0.44
Flange plate option, DN150PP Drop antenna	+0.3	+0.66
Flange plate option, DN80 PTFE Drop antenna	+0.3	+0.66
Flange plate option, DN100PTFE Dropantenna	+0.5	+1.10
Flange plate option, DN150PTFE Drop antenna	+0.7	+1.54

- 1 Standard length =without antenna extensions
- 2 This option is for Metallic Horn and Drop antennas
- 3 This optionis for Metallic Horn antennas

27

#### 3.1 Intended use

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

This radar level transmitter measures distance, level, mass, volume and reflectivity of granulates and powders.

It can be installed on silos, hoppers and bunkers.

## 3.2 Pre-installation requirements

Obeythe precautions that follow to make sure that the device is correctly installed.

- Make sure that there is sufficient space on all sides.
- Protect the signal converter from direct sunlight. If necessary, install the weather protection accessory.
- Do not subject the signal converter to heavy vibrations. The devices are tested for vibration and agree with EN 50178and IEC 60068-2-6.

#### 3.3 Installation

#### 3.3.1 Pressure and temperature ranges

The process connection temperature range must agree with the temperature limits of the gasket material. The operating pressure range is subject to the process connection used and the flange temperature.

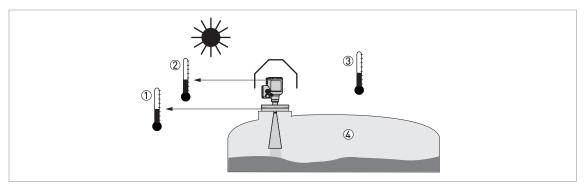


Figure 3-1:Pressure and temperature ranges

- 1 Temperature at the process connection
  - Non-Ex devices: The temperature range depends on the type of antenna, process connection and the seal material. Refer to the table that follows.
  - Devices with Hazardous Location approvals: see supplementary instructions
- 2 Ambient temperature for operation of the display
  - -20...+70°C / -4...+158°F
  - If the ambient temperature is not between these limits, then it is possible that the display screen will not operate temporarily. The device continues to measure level and send an output signal.
- 3 Ambienttemperature
  - Non-Ex devices: -40...+80°C/-40...+176°F
  - Devices with Hazardous Location approvals: see supplementary instructions
- 4 Process pressure
  - Depends on the type of antenna and process connection. Refer to the table that follows.

#### Maximum process connection temperature and operating pressure

Antenna type	Maximum process connection temperature		Maximum operating pressure		
	[°C]	[°F]	[barg]	[psig]	
PP Drop	+100	+212	16	232	
PTFE Drop	+130	+266	16	232	
Metallic Horn	+130 1	+266 1	16	232	

<sup>1</sup> The maximum process connection temperature must agree with the temperature limits of the gasket material

For more data on pressure ratings, refer to *Guidelines for maximum operating pressure* on page 18

#### 3.3.2 Recommended mounting position

Follow these recommendations to make sure that the device measures correctly. They have an effect on the performance of the device.

We recommend that you prepare the installation when the tank is empty.

#### Recommended nozzle position for solids

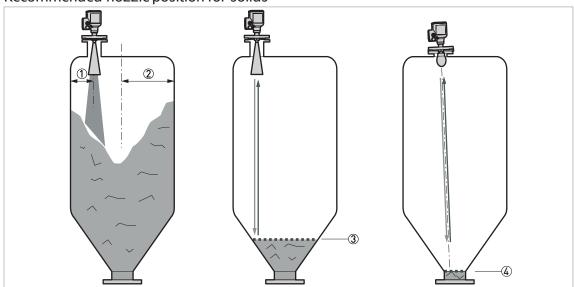


Figure 3-2: Recommended nozzle position for solids

- 1 Position of the process fitting from the silo wall, r/2 (for DN80, DN100, DN150 or DN200 horn antennas, and DN80, DN100 or DN150 Drop antennas)
- 2 Radius of the silo, r
- 3 The minimum measured level for a device without a 2° slanted PP flange optionor orientation system (max. 30°)
- 4 The minimum measured level for a device with a 2° slanted PP flange optionor orientation system (max. 30°)

If there is a nozzle on the tank before installation, the nozzle must be a minimum of 200mm / 7.9" from the tank wall. The tank wall must be flat and there must not be obstacles adjacent to the nozzle or on the tank wall.

#### Number of devices that can be operated in a silo

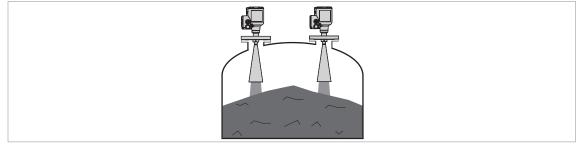


Figure 3-3:There is no maximum limit to the number of devices that can be operated in the same silo

There is no maximum limit to the number of devices that can be operated in the same silo. They can be installed adjacent to other radar level transmitters.

#### 3.3.3 Mounting restrictions

#### LPR and TLPR devices

**LPR (Level Probing Radar)** devices measure level in the openair or in a closed space (a metallic tank etc.). **TLPR (Tank Level Probing Radar)** devices measure level in a closed space only. You can use LPR devices for TLPR applications. For more data, refer to Order code on page 39, antenna options.

#### Causes of interference signals

- Objects in the tank or silo.
- Sharp corners that are perpendicular to the path of the radar beam.
- Sudden changes in tank diameter in the path of the radar beam.

Do not install the device above objects in the silo (ladder, supports etc.) or pit. Objects in the silo or pit can cause interference signals. If there are interference signals, the device will not measure correctly.

If it is not possible to install the device on another part of the silo or pit, do an empty spectrum scan.

Equipment and obstacles: how to prevent measurement of interference signals Do not put the device immediately above equipment and obstacles in a silo or pit. This can have an effect on the performance of the device.

If possible, do not install a nozzle on the silo centerline.

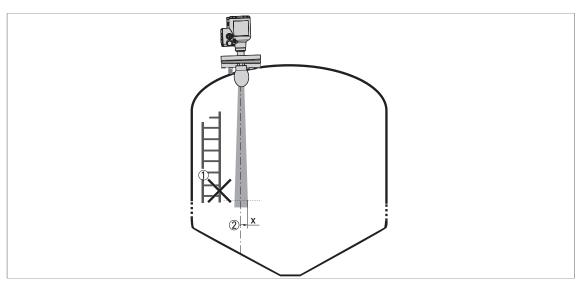


Figure 3-4:Equipment and obstacles: how to prevent measurement of interference signals

- 1 We recommend that you do an empty spectrum recording if there are too many obstacles in the radar beam (refer to the handbook).
- 2 Beam radius of the antenna: refer to the table below. The beam radius increases by increments of "x" mm for each metre of distance from the antenna.

#### Beam radius of the antenna

Antenna type	Beam angle	Beam r	adius, x
		[mm/m]	[in/ft]
Metallic Horn, DN80(3")	9°	79	0.9
Metallic Horn, DN100(4")	8°	70	0.8
Metallic Horn, DN150(6")	6°	53	0.6
Metallic Horn, DN200(8")	5°	44	0.5
PTFE Drop, DN80(3")	8°	70	0.8
PTFE Drop, DN100(4")	7°	61	0.7
PTFE Drop, DN150(6")	4°	35	0.4
PP Drop DN80(3")	9°	79	0.9
PP Drop, DN100(4")	7°	61	0.7
PP Drop, DN150(6")	5°	44	0.5

#### **Product inlets**

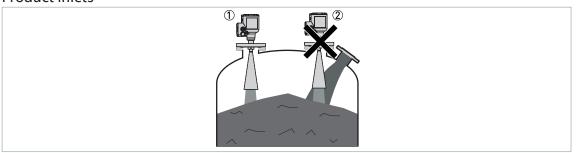


Figure 3-5: Product inlets

- 1 The device is in the correct position.
- 2 The device is too near to the productinlet.

Do not put the device near to the product inlet. If the product that enters the silo touches the antenna, the device will measure incorrectly. If the product fills the silo directly below the antenna, the device will also measure incorrectly.

For more data about the measuring range of each type of antenna, refer to Measuring accuracy on page 16.

#### 3.3.4 Process connections

All the procedures that follow are applicable to Metallic Horn and Drop antennas.

#### Flange connections

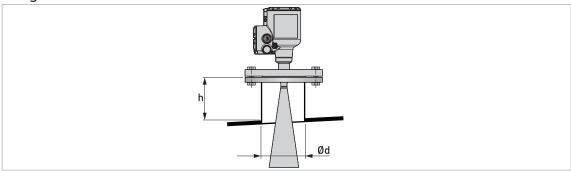


Figure 3-6:Flange connections

Ød =nozzle diameter h =nozzle height

33

#### Recommended nozzle size for flange connections

The nozzle must be as short as possible. Refer to the table below for the maximum height of the nozzle:

Nozzle and antenna diameter,		Maximum nozzle height, h				
Ød		Metallic Horn antenna		Drop antenna		
[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	
80	3	260 1	10.24 1	60	2.36	
100	4	330 1	12.99 1	70	2.76	
150	6	490 1	19.29 1	100	3.94	
200	8	660 1	25.98 1	_	_	

<sup>1</sup> If the device has antenna extensions, this option extends the maximum nozzle height. Add the length of the antenna extensions attached to the device to this value.

#### Threaded connections

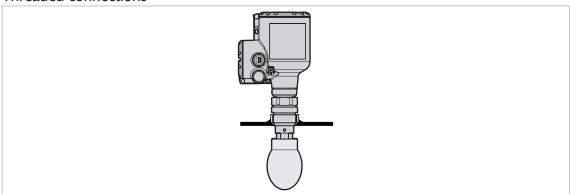


Figure 3-7:Threaded connections

#### Recommended socket size for threaded connections

The socket must be as short as possible. If the socket is in a recess, then use the maximum limits for nozzledimensions (flange connections) in this section.

If the device has antenna extensions, this option extends the maximum socket height. Add the length of the antenna extensions attached to the device to this value.

## 4.1 Electrical installation: output options with cable gland

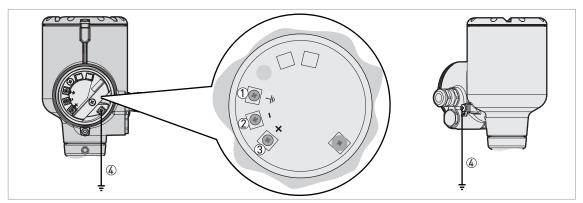


Figure 4-1:Terminals for electrical installation: standard cable gland

- 1 Groundingterminal in the housing (if the electrical cable is shielded)
- 2 Current output-
- 3 Current output+
- 4 Location of the external grounding terminal (at the bottom of the converter)

Electrical power to the output terminal energizes the device. The output terminal is also used for HART® communication.

## 4.2 Electrical installation: output options with an M12 male connector

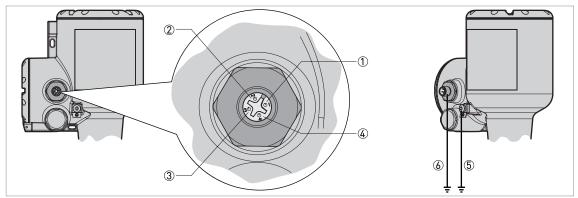


Figure 4-2:Terminals for electrical installation: 4-pinmale M12 connector

- 1 Pin 1: current output+
- 2 Pin 2: not connected
- 3 Pin 3: current output-
- 4 Pin 4: not connected
- 5 Groundingterminal (external thread of the connector)
- 6 Location of the external groundingterminal (at the bottom of the converter)

Electrical power to the output terminal energizes the device. The output terminal is also used for HART® communication.

#### 4.3 Non-Ex devices

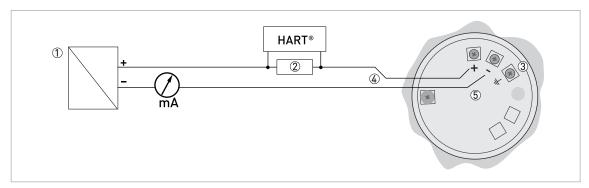


Figure 4–3:Electrical connections for non-Exdevices

- 1 Power supply
- 2 Resistor for HART® communication(typically 250ohms)
- 3 Optional connection to the grounding terminal
- 4 Output: 12...30VDC for an output of 21.5 mA at the terminal
- 5 Device

#### 4.4 Devices for hazardous locations

For electrical data for device operation in hazardous locations, refer to the related certificates of compliance and supplementary instructions (ATEX etc.). This documentation can be downloaded from the website.

#### 4.5 Networks

#### 4.5.1 General information

The device uses the HART® communication protocol. This protocol agrees with the HART® Communication Foundation standard. The device can be connected point-to-point.It can also have a polling address of 1 to 63 in a multi-drop network.

The device output is factory-set to communicate point-to-point. To change the communication mode from **point-to-point** to **multi-diago**, refer to "Network configuration" in the handbook.

#### 4.5.2 Point-to-point connection

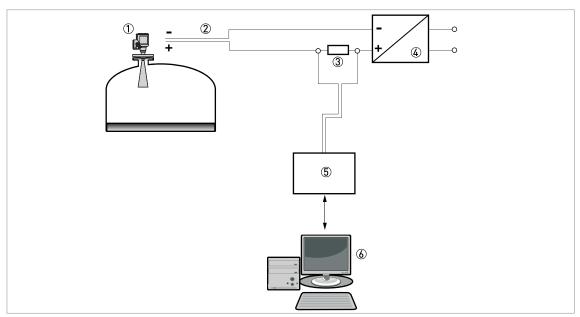


Figure 4-4: Point-to-point connection (non-Ex)

- 1 Address of the device (0 for point-to-pointconnection)
- 2 4...20mA +HART®
- 3 Resistor for HART® communication(typically 250ohms)
- 4 Power supply
- 5 HART® converter
- 6 HART® communications of tware

## 4.5.3 Multi-drop networks

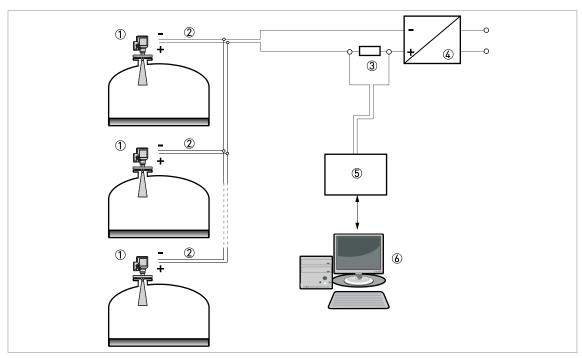


Figure 4–5:Multi-drop network (non-Ex)

- 1 Address of the device (each device must have a different address in multidrop networks)
- 2 4mA +HART®
- 3 Resistor for HART® communication(typically 250ohms)
- 4 Power supply
- 5 HART® converter
- 6 HART® communicationsoftware

## 5.1 Order code

Make a selection from each column to get the full order code.

S24S	4	D	Se 16	nato bar	or S g (2	624S Radar – 24GHz radar (FMCW) level transmitter for <b>solids</b> from granulates to roc 232 psig) and 130℃ <b>22566 ∰)</b>	cks (up to										
			Re	gior	nal	directives											
			1	Eur	rop	ve											
			2	Ch	nina												
			3	US													
			4	Cai	nada												
			5	Bra	ızil	zil											
			6	Au	stra	alia											
			Α	Ru	ssia	a											
			В	Ka	zak	khstan											
			С	Bel	larι	us											
			W	Wo	rldwide												
				Ex	Ex approvals												
				0		ithout											
				1	ATEX II 1/2G Ex ia IIC T6T4 Ga/Gb+II 1/2D Ex ia IIIC T85°CT100°C or T85°CT130°C D												
				2	ATEX II 1/2GD Ex db ia IIC T6T4 Ga/Gb+II 1/2D Ex ia tb IIIC T85°CT100°C or T85°CT130A/Db  ATEX II 3 G Ex ic IIC T6T4 Gc +II 3 D Ex ic IIIC T85°CT100°C or T85°CT130°C Dc												
				3													
				4	ΑT	TEX II 3 G Ex nA T6T4 Gc											
				5	NE	EPSI Ex ia IIC T6T4 Ga/Gb+Ex iaD 20/21T85°CT100°Cor T85°CT130°C IP6X											
				6	NE	EPSI Ex d ia IIC T6T4 Ga/Gb+Ex iaD tD A20/A21T85°CT100°Cor T85°CT130°C	IP6X										
				Α	cQ T8	QPSus IS CL I/II/III DIV 1 GP A-G+CL I Z0 AEx ia/Ex ia IIC T6T4 Ga +Z20 AEx ia/Ex ia 35°CT100°C or T85°CT130°C Da	IIIC										
				В	cQ AE	QPSus XP-IS/DIP CL I DIV 1 GP A-G+CL I Z1 AEx db ia/Ex db ia IIC T6T4 Gb +Z21 Ex ia tb/Ex ia tb IIIC T85°CT100°C or T85°CT130°C Db											
				С	cQ	QPSus NI CL I/II/III DIV 2 GP A-G+CL I Z2 AEx nA/Ex nA IIC T6T4 Gc											
				K	IEC	CEx Ex ia IIC T6T4Ga/Gb+Ex ia IIIC T85°CT100°Cor T85°CT130°CDa/Db											
				L	IEC	CEX Ex d ia IIC T6T4 Ga/Gb+Ex ia tb IIIC T85°CT100°C or T85°CT130°C Da/Db											
				М	IEC	CEx Ex ic IIC T6T4Gc +Ex ic IIIC T85°CT100°Cor T85°CT130°CDc											
					0	Construction											
						0 Without											
					4 ASME B31.3												
						Converter version (Housing material / IP class)											
						2 C / Compact version (aluminium housing – IP66/680.1 barg)											
						3 C / Compact version (stainless steel housing – IP66/680.1 barg) 3											
<b>S24S</b>	4	D			0	Order code (complete this code on the pages that follow)											

						Q	ittpu	its										
						1	2-	wire	/42	20m	A passive HART®							
						6	FC	UNI	DATIO	NTM	fieldbus (2 wire) 1							
						7	PR	OFI	BUS F	A (2	2wire) 1							
							Ca	ble	entry	/ cal	ble gland							
							1	M20×1.5 / without										
							2	M2	M20×1.5 / 1 ×plastic +plug									
							3	M2	0×1.5	/1>	×nickel-plated brass +plug							
							4	M2	0×1.5	/1:	×stainless steel +plug							
							5	$M20\times1.5/1\times M12$ (4-pin connector) +plug										
							6	M20×1.5 / 2 ×plastic										
							7				×nickel-plated brass							
							8	M2	$0\times1.5$	/2>	×stainless steel							
							Α				×M12 (4–pin connector)							
							С				I-plated brass adaptor / without							
							D				l-plated brass adaptor / 1 × nickel-plated brass + plug							
							E				less steel adaptor / 1 × stainless steel + plug							
							F	1/2 NPT nickel-plated brass adaptor / 2 ×nickel-plated brass										
							G	' '										
								Display										
								0			no display, cover without window)							
								4 Plug-in display (cover with window)										
											Documentation language							
									_	nglis erm								
									_	renc								
										aliar								
									_	oani								
											guese							
											nese							
											ese (simplified)							
									_	ussi	•							
										zecł								
									_	urki								
									D P	olisł	1							
									0		rocess conditions(Pressure, temperature, material and remarks) / rocess seal							
										0	Without							
										1	-116 barg (-14.5232 psig) / -40°C+130°C(-40°F+266°F) / FKM/FPM							
										2 -116 barg (-14.5232 psig) / -50°C+130°C(-58°F								
									3 -116 barg (-14.5232 psig) / -20°C+130°C(-4°F+266°F) / Kalrez® 6375									
<b>S24S</b>	4	D		0							Order code (complete this code on the pages that follow)							

						Т				Ar	nten	nas (	(ant	teni	na type, material, radio approval)				
										0		thou			,, ,,				
										4	Me	talli	c H	Horn, DN80(3") / 316L / LPR 4					
										5		Metallic Horn, DN100(4") / 316L / LPR 4							
										6	Me	talli	c H	orn	rn, DN150(6") / 316L / LPR 4				
										7	-				n, DN200(8") / 316L / LPR 4				
										Α					3")/PP /LPR4				
										В		• •			0(4")/PP /LPR4				
										С		• •			50(6")/PP /LPR4				
										Ε		• •			3")/PTFE/LPR4				
										F					0(4")/PTFE/LPR4				
										G					0(6")/PTFE/LPR4				
												• •			nsion / Flange plate protection				
											0	Wit							
						$\top$					Ex	tens							
											1	105	5 m	m (4	4) /316L				
											2	210	) m	m (8	3) /316L				
											3								
											4	420	) m	m (:	17) / 316L				
											5	525	5 m	m (2	21') / 316L				
											6	630mm (24") / 316L for Metallic Horn antennas							
											7	735	5 mi	m (	29") / 316L for Metallic Horn antennas				
											8	840	)mi	m (	(33") / 316L for Metallic Horn antennas				
											Α	945	5 mi	m (	37') / 316L for Metallic Horn antennas				
											В	105	50n	ım	(41") / 316L for Metallic Horn antennas				
												Pro		s c	onnection:Size / Pressure class / Flange face				
													0	0	Without				
												ISO	22	8 (t	hreaded connection)				
												F	Р	0	G1A				
															G11/2A				
												ASN	ME	B1.	20.1 (threaded connection)				
												F	Α	0	1NPT				
												G	Α	0	11/2NPT				
												Lov	v-p	res	sure EN flange (screwed to G 1½A connection)				
												L	С	7	DN80 PN01				
												М	С	7	DN100 PN01				
												Р	С	7	DN150 PN01				
												R	С	7	DN200 PN01				
<b>S24S</b>	4	D		0				0							Order code (complete this code on the pages that follow)				

										L	DW-I	ore	ssure ASME flange (screwed to 1½ NPT
											nne		
										L	1	В	3" 150lb, 15 psig max.
										N	-	В	, , ,
										P	1	$\vdash$	6" 150lb, 15 psig max.
										R	1	В	
										<u> </u>	_		-1flange
										L	D	1	DN80 PN10 – Type B1
										L	E	1	· · · · · · · · · · · · · · · · · · ·
										L	G	1	, , , , , , , , , , , , , , , , , , ,
										M	-	1	,,
										M	-	1	, , , , , , , , , , , , , , , , , , ,
										M	G	1	DN100 PN40 – Type B1
										Р	D	1	DN150 PN10 – Type B1
										Р	E	1	DN150 PN16 – Type B1
										Р	G	1	DN150 PN40 – Type B1
										R	D	1	DN200 PN10 – Type B1
										R	E	1	DN200 PN16 – Type B1
										А	SME	В1	6.5 flange
										L	1	Α	3" 150lb RF
										L	2	Α	3" 300lb RF
										M	1	Α	4" 150lb RF
										M	2	Α	4" 300 lb RF
										Р	1	Α	6" 150lb RF
										Р	2	Α	6" 300lb RF
										R	1	Α	8" 150lb RF
										JI	5 B2	22	Oflange
										L	U	Р	80AJIS 10KRF
										M	U	Р	100AJIS 10KRF
										Р	U	Р	150AJIS 10KRF
										R	U	Р	200AJIS 10KRF
												Α	lternative flange facing
												ΕN	N 1092-1flange
												7	Type A (Flat Face)
												A:	SME B16.5 flange
												В	FF (Flat Face)
<b>\$224\$</b>	4	D		0				0					Order code (complete this code on the pages that follow)

											Ca	libr	atic	on certificate
											0	Wi	tho	ut: Accuracy ±2 mm (±0.08°)
											1			ation certificate ±2mm (±0.08") 10 m (32.81 ft), 2 points
											2	Ca up	libr to	ation certificate ±2mm (±0.08") 10 m (32.81 ft), 5 points
											3	up	to	ation certificate ±2mm (±0.08°) 10 m (32.81 ft), 5 points specified by stomer min. ≥ 400mm (16°)
												Off	ption	115
												0	Wi	thout
												2		rging system with 1/8NPTF nnection 5
													Ac	cessories /Tag plate
													0	Without
													1	Weather protection
													3	Stainless steel Tag plate (18 characters max.)
													6	Weather protection +Stainless steel Tag plate (18 characters max.)
<b>S224</b> S	4	D		0			0							Onder code

- 1 Pending
- 2 Pending. DIP = Dust Ignition Proof.
- 3 This housing option has Ex ia and Ex ic approvals. The Ex d approval for this option is pending.
- 4 LPR = You can install the antenna in a closed tank or outdoors, but the antenna must point down. Do not install LPR devices near sensitive installations (e.g. a radio astronomy station). TLPR = You must install the antenna in a closed tank.
- 5 Only for Metallic Horn antennas

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